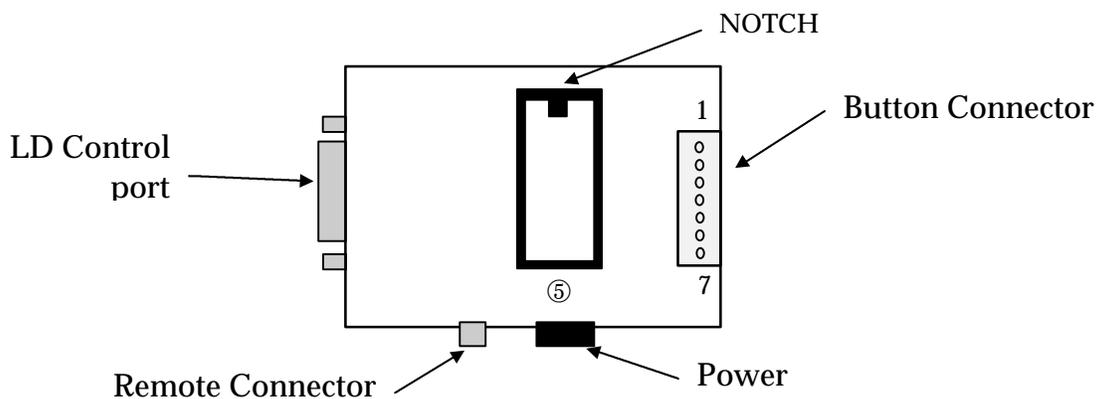


Instructions on replacing a program chip in a KPC1 controller

Procedures:

1. **Make sure power to the controller is disconnected before installation.**
2. **Discharge any static by touching a grounded object.**
3. Remove the 4 screws from the lid of the KPC1 and remove the lid.
4. Since the 3.5mm remote connector fits into a hole on the side of the case you must remove the circuit board by lifting the side away from the power and remote connector.
5. Using a CHIP remover or flat-head screwdriver, remove the old program chip from the socket by prying up the chip slowly on both ends^⑤. Make sure the screwdriver is between the chip and the socket and not under the socket. When in the correct position the chip can be removed very easily.
6. Insert the new program chip making sure the notch on the chip lines up with the notch on the CHIP socket. Make sure all the legs of the chip are inserted into the socket.
7. Insert circuit board back into the case by first making sure the remote connector is inserted into the round notch on the side of the case.
8. Line up the holes on the lid with the mounting holes on the back of the circuit board.
9. Screw on the lid.



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